



利佳興業股份有限公司  
RICH ELECTRIC CO.,PTY.LTD.  
A.C.N.093426861

# INVERTEK

## L Series Pure Sine Wave Inverter



### USER MANUAL



**RICH**  
ELECTRIC

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## A. General Introduction:

Rich Electric designers are experts in Compact High and Low Frequency Power Inverters. Our engineers are making use of advanced high frequency design that results in an inverter is smaller, lighter, and easier to use than any other inverter with similar power ratings. "Invertek" has been developed to provide you with years of trouble free option. Your "Invertek" provides a Pure Sine Wave output with very high quality power, often with less spikes and surges than grid-supplied power.

**Please take a few minutes read this manual carefully.**

## B. Application

*Invertek- Pure Sine Wave Power Inverters — L Series*  
Provide 150, 300, 600, 1000, 1500 and 3000 Watts of pure sine wave AC power from a DC source.

## C. Features include:

Capable of driving inductive loads, Microprocessor-based design with accurate  
i.e., electric Tools and appliance and stable frequency  
Compact, light weight, rugged and Standard output adjustable 100~120V,  
vehicle rated, 83-90% efficient 200~240V, Standard frequency, must be  
Standard specially-designed AC and DC specify on 50/60 Hz.  
line filters Panel indicators for battery voltage  
Does not affect other equipment like TV, & load level(%)  
radio...etc Standard inputs 12V, 24V (48V custom design)  
Aluminum chassis for harsh environments Very low harmonic distortion, THD<3%  
No problem with microwave ovens Quick response, standby functions  
Standard low battery cut-off Can be used anywhere  
Great overload performance Simplified system design  
State-of-Art auto load sense Remote control unit  
True sine wave at 50-60Hz No moving parts  
Lowest installation cost Power saving  
Extremely efficient Reliable  
Easily mounted

## D. Safety Instructions:



### WARNING!

Before installing and using your Inverter, read the safety instructions!

### 1. General Safety Precautions:

- Do not expose the Inverter to rain, snow, spray, bilge or dust.
- To reduce risk of hazard, do not cover or obstruct the ventilation openings.
- Do not install the inverter in zero-clearance compartment. Over heating may result.
- To avoid a risk of fire and electronic shock, make sure that existing wiring is in good electrical condition and that wire is not undersized.
- Do not operate the Inverter with damaged or substandard wiring.

### 2. Explosive Gas Precautions:

This equipment contains components that can produce arcs or sparks to present fire or explosion. Do not install in compartments containing batteries or flammable materials, or in locations that require ignition-protected equipment. This includes any space containing gasoline-powered machinery, fuel tanks, or joints, fittings, or other connections between components of the fuel system.

### 3. Precautions When Working With Batteries

If battery acid contacts skin or clothing, wash immediately with soap and water. If acid gets into eyes, immediately flood eyes with running cold water for at least 20 minutes and get medical attention immediately.

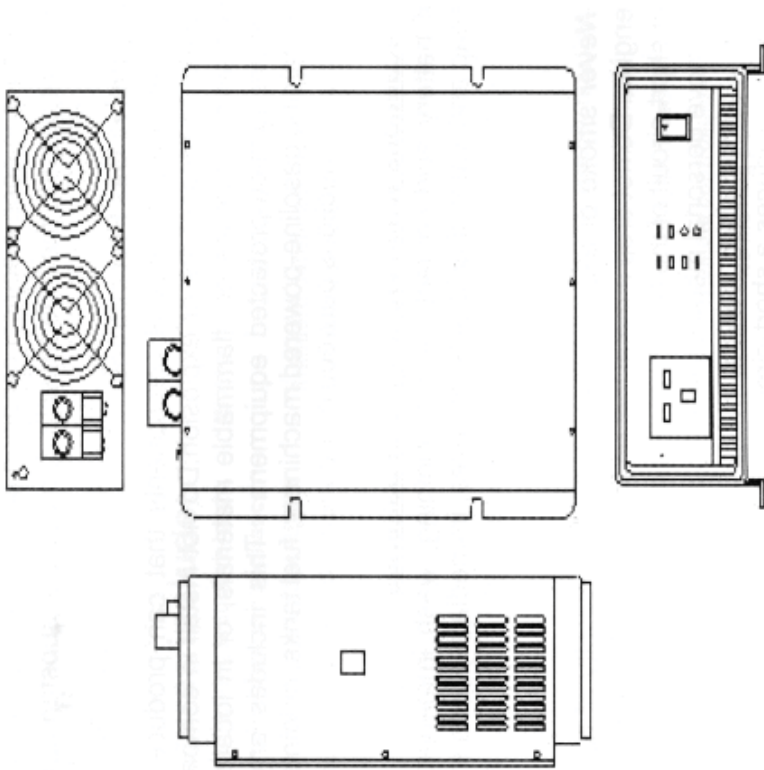
- **Never** smoke or allow a spark or flame in vicinity of batteries or engine. Do not drop a metal tool on the battery. The resulting spark or short-circuit of the battery may cause an explosion.
- Remove personal metal items such as rings, bracelets, necklaces, and watches when working with a lead-acid battery. A lead-acid battery produces a short-circuit current high enough to weld a ring or similar metal, causing severe burn.

#### 4. Installation and Operation:

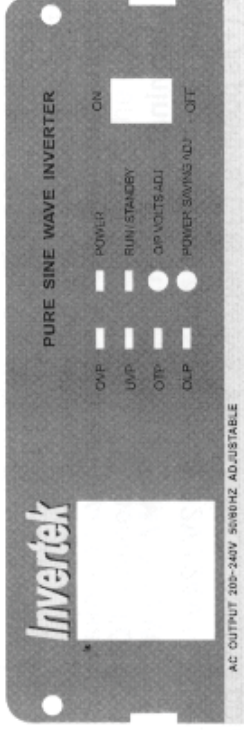
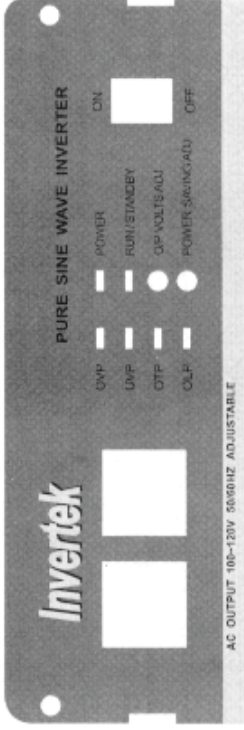
To get the most out of the power inverter, it must be installed and used properly.

#### E. Introduction:

The power inverter series are the member of the most advanced line of mobile AC power systems available. To get the most out of the power inverter, it must be installed and used properly. Please read the instructions in this manual before installing and using this model.



#### F. Front View & Main Functions:



#### 1. ON / OFF SWITCH:

Power ON / OFF switch, leave in the OFF position during installation.

#### 2. LED INDICATION:

**OVP:** Over voltage Protection .

**OTP:** Over Temperature Protection.

**UVP:** Under voltage Protection

**OLP:** Over Load Protection

**POWER:** Power ON.

**RUN / STANDBY:** Indicates current operating condition of the inverter.

#### 3. AC outlet (Outlet sockets available)

- North America (GFCI)
- North America
- Continental European (Schuko)
- Australia / New Zealand
- United Kingdom

## G. Rear View & Main Functions:



### 1. Ventilation window:

Do not obstruct; allow at least 1 inch for airflow.

### 2. Battery terminals:

Connect to 12V / 24V / 48V battery or other 12V / 24V / 48V power source. (+) is positive, (-) is negative. **WARNING!** Reverse polarity connection will blow internal fuse and may damage inverter permanently.

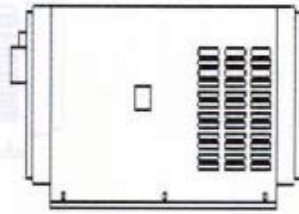


## **WARNING! Shock Hazard!**

Before proceeding Further, ensure that the Inverter is NOT connected to any Batteries, and that all wiring is Disconnected from any electrical Sources.  
Do not connect the output Terminals of the Inverter to an incoming AC sources.



## H. Side View & Main Functions:



The communication port of Remote control is on the left side of the inverter.

### ON/OFF SWITCH

There are ON and OFF keys on the remote control which enables the power on and power off of the inverter.

## I. Pre-installation Information:

Before installing your inverter, please make sure that you have appropriately-sized batteries. A battery that is too small will not allow the inverter to perform to its full specification.

## J. Electrical Requirements:

DC input voltage of the inverter must be the same as the battery bank voltage.

DC cabling must be connected to the correct polarity terminal of the battery bank (Red=Positive, Black=Negative).

**DO NOT** extend the DC cable length to the inverter unless you are prepared to increase the diameter of the cable. If this is necessary consult your supplier/installer for advice.

**DO NOT** connect AC power to the output of the inverter:

**THIS WILL DAMAGE THE INVERTER.**

Between the inverter and any generator / mains supply, install a double pole "break-before-make," changeover switch, switching both line and neutral.

## K. Installation Requirements:

**1. Where to install:** The power inverter should be installed in a location that meets the following requirements

- **Dry-** Do not allow water to drip or splash on the inverter, free of salt or moisture-laden air.
- **Temperature-** Ambient air temperature should be between 0 °C and 40 °C.
- **Safety-** Do not install in a battery compartment or other areas where flammable fumes may exist, such as fuel storage or engine compartments.
- **Ventilation-** Allow at least one inch of clearance around the inverter for airflow. Ensure the ventilation openings on the rear and bottom of the unit are not obstructed. The installation site should not be susceptible to temperatures in excess of 50 °C.
- **Dust-free-** Do not install the inverter in an environment where either dust, wood particles or other filings/ shavings are present. These can pull into the unit blocking the cooling fan.
- **Close to battery/batteries-** Avoid excessive cable lengths (*Mount the inverter between one and two meters from the batteries*) but do not install the inverter over or in the same compartment as batteries. Use the recommended wire lengths and sizes. Do not mount the inverter where it will be exposed to the gases produced by the battery. These gases are very corrosive and prolonged exposure will damage the inverter.

3. Before proceeding further, carefully check that cable you have just connected from the negative terminal of inverter to the Negative terminal of battery.



**WARNING!**

Reverse polarity connection will blow a fuse in Inverter and may permanently damage the inverter. Damage caused by reverse polarity connection is not covered by our warranty.

4. Connect the RED cable from the positive terminal of inverter to the positive terminal of the battery. Make secure connection.



**WARNING!**

You may observe a spark when you make this connection since current may flow to charge capacitors in the power inverter. Do not make this connection in the presence of flammable fumes. explosion or fire may result.

5. Set the power switch to the ON position, the indicator lights may blink and the internal alarm may sound momentarily. This is normal.

6. Check the indicators on the front panel of the inverter. The voltage bar graph indicate depending on the voltage of the battery. If it does not, check your battery and the connections to the inverter. The other indicators should be off. Plug the test load into the AC receptacle on the front panel of the inverter. Leave the test load switch off.

7. Set power inverter switch to the ON position and turn the test load on, the inverter should supply power to the load. If you plan to measure the true output r. m. s. Voltage of inverter, the meter such as FLUKE 45 BACKMAN 4410 or TRIPLETT 4200 or other digital meters must be used.

## M. Operation:

To operate the power inverter, turn it on using the ON/OFF switch on the front panel. The power inverter is now ready to deliver AC power your loads. If you are operating several loads from the power inverter, turn them on separately after the inverter has been turned on. This will ensure that the power inverter does not have to deliver the starting currents for all the loads at once.

### 1. Controls and indicators:

The ON/OFF switch turns the control circuit in the power inverter on and off. It does not disconnect power from the power inverter.

The inverter operates from an input voltage ranging from:

**10 to 16 VDC for 12V models**

**20 to 32 VDC for 24V models**

**42 to 62 VDC for 48V models**

Peak performance for the inverter occurs when DC input Between 10 to 16 volts for 12V models and 20 volts to 32 Volts for 24V Models, and 42 volts to 62 volts for 48V models, from 600 Watts up to 3000 Watts.

### 2. Over voltage indicator:

The over voltage indicator indicates that the power inverter has shut itself down because its input voltage higher than the detect voltage (12 / 24V /48VDC versions.)

### 3. Under voltage indicator:

The under voltage indicator indicates that the power inverter has shut itself down because its input voltage has been lower than detect voltage (12 / 24V / 48VDC versions).

### 4. Over temp indicator:

The over temp indicator indicates that the power inverter has shut down because it has become overheated. The power inverter may overheat because it has been operated at power levels above its rating, or because it has been installed in a location which does not allow it to dissipate heat properly. The power inverter will restart automatically once it has cooled off.

### 5. Overload indicator:

The overload indicator indicates that the power inverter has shut itself down because its output circuit has been short circuited or drastically overloaded. Switch the ON/OFF switch to OFF, correct the fault condition, and then switch the ON/OFF switch back to ON.

## N. Power Saving Adjustment:

Your inverter features automatic load-sensing, which allows the inverter to wait in Standby mode until an AC load is switched ON. When an AC load appears, the inverter will immediately start. This feature conserves valuable battery energy as the inverter uses only about 10% of normal power when in standby mode (standby is indicated by flashing green lamp). The amount of AC power required to start the inverter can be adjusted, following the procedure below. Ensure battery voltage is at nominal, i.e. 12V or 24 V as appropriate for your inverter.

### Adjust load sensitivity for power saving mode as follows:

- Turn OFF all AC loads, keeping the AC wiring connected. Some loads such as TVs must be turned OFF at the power posing as they can still represent a small load to the inverter.
- Using a small screwdriver adjust the black plastic trim pot located to the right of the two lamps below the power point. Turning this control fully clockwise will override the standby circuit and keep the inverter ON all the time; this could be used if you have a very small load that must stay ON at all times.
- Adjust the pot until the lamp is steady green, then turn the pot back a little until the lamp flashes green. Allow 10 seconds between adjustments for stabilization: clockwise is less sensitive; counter-clockwise is increased sensitivity.
- **NOTE:** the trim pot is extremely sensitive.
- When the lamp flashes GREEN, the unit is in standby mode.
- Turn on the smallest AC load attached to the inverter. The inverter should now deliver rated output voltage 120 or 240VAC, and AC status lamp should be GREEN, However, if the lamp is ORANGE the sensitivity must be increased by turning the control pot a little count-clockwise.
- Now turn OFF the AC load. The lamp should return to flashing GREEN, indicating that the inverter is on standby. If this does not occur, reduce sensitivity by turning the control pot a little clockwise and check again.

## O. Trouble Shooting:

**AC output does not stay ON.** Some AC loads may not large enough to hold the inverter ON. This condition is indicated by the inverter turning off after every eight to ten seconds, then back on again. The AC Status lamp will also be flashing orange. There are two possible solutions:

Increase the sensitivity of the inverter by turning the Standby control **slightly** counter-clockwise until the lamp shows steady green; increase the amount of AC load on the inverter.

**Inverter shuts down due to Over Temperature** Your inverter will safely provide the output power defined in the technical data section under the conditions specified. If the inverter shuts down and indicates over temperature, it may be that you have exceeded one of the parameters.

### Check the following:

Ensure the inverter has adequate ventilation. Insufficient ventilation can severely restrict the power output of your inverter. Ensure that the true power rating of your appliance (including power factor) is less than the output rating of your inverter.

Inverter shuts down when trying to start a load. A sudden surge in load, such as a motor starting, may cause the inverter to shut down. If this occurs; ensure the battery voltage is within specifications when the device is trying to start: if the voltage falls too far, you may need to increase the size of your batteries. If the battery voltage is ok then the inverter power output may be too small.

### Common Problems:

#### 1. Television interference

- Operation of the power inverter can interfere with television reception on some channels. If this situation occurs, the following steps may help to alleviate the problem:
- Make sure that the chassis ground lug on the back of the power inverter is solidly connected to the ground system of your vehicle, boat or home:
  - Do not operate high power loads with the power inverter while watching television.

- Make sure that the antenna feeding your television provides an adequate ("Snow free") signal and that you are using good quality cable between the antenna and the television.
- Move the television as far away from the power inverter as possible.
- Keep the cables between the battery and the power inverter as short as possible and twist them together with about 2 to 3 twists per foot. This minimizes radiated interference from the cables.

**WARNING!**  
 Do not open or disassemble Inverter. Attempting to service the unit yourself may result in a risk of electrical shock or fire.

**2. Troubleshooting guide:**

| Problem and Symptoms                                      | Possible Cause        | Solution                                       |
|---|-----------------------|--|
| Low output voltage (110V : 100-120VAC, 220V : 200-240VAC) | Using average reading | Use true RMS Voltmeter                         |
| Load LED flash.   | Overload              | Reduce load. Remove Load.                      |
| UVP LED flash.  | Low input voltage.    | Recharge battery, check connections and cable. |
| OTP LED flash.  | Thermal shutdown      | Improve ventilation                            |

**P. Maintenance:**

Very little maintenance is required to keep your inverter operating properly. You should clean the exterior of the unit periodically with a damp cloth to prevent accumulation of dust and dirt. At the same time, tighten the screws on the DC input terminals.

**Q. Circuit Configuration of the Inverter**





## R. Specifications

